

View Online at <https://aerobasegroup.com/nsn/1240-00-239-0156>

**General Description:**

Solder per mil-s-6872, using solder, qq-s-571, comp. Sn 50; transfer drill and tap no. 6-40 nf-3b through both parts, countersink 100 degrees to 0.125 in. , 0.157 in. diameter

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli