

View Online at <https://aerobasegroup.com/nsn/1270-01-171-6926>

**Thread Class:**

2b

**Thread Pitch Diameters:**

+1.8338/+1.8388 inches

**Thread Direction:**

Right-hand

**Thread Length:**

0.210 inches

**Overall Length:**

3.400 inches

**Thread Size:**

1.850-40

**Overall Diameter:**

Between 1.950 inches and 1.960 inches

**Screw Thread Series Designator:**

Uns

**Drive Type:**

Drilled hole on periphery

**Thread Location:**

Internal

**Eccentric Construction:**

Not provided

**Chamfer Location:**

Internal thread end

**Chamfer Size:**

0.015 in.By 45 deg

**Element Securing Method:**

Retainer ring

**Material:**

Cres, astm a582, type 416

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Cres, astm a582, type 416

**Surface Treatment:**

Black oxide, mil-c-13924, class 3

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Black oxide, mil-c-13924, class 3

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fig:**

T271-j