

View Online at <https://aerobasegroup.com/nsn/1560-01-473-5854>

End Application:

Sh-2 (a) seasprite helicopter

Features Provided:

Handle for opening, lifting, closing, or the like and sealing capability

Product Name:

Door assembly-oil access, crown panel extension

Special Features:

Length 8.000 in. ; width 6.890 in. ; thickness 0.032 in. ; assembly includes a door, latch, two hinges, three types of rivets (as required), four seals, and two stiffeners; door is formed to contour and stiffeners are formed to door; remove pins provided with two hinges p/n ms20257p2-150 and replace with two pins p/n ms20253p2-275; adhesive mmm-a-1617, type ii, used to bond seals to door; door location is sta 142.50 to sta 149.25 and rbl 5.60 to rbl 12.67

Material:

Aluminum alloy 2024

Material Specification:

Qq-a-250/5 federal specification single material response

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

Yes - demil/mli

Fiig:

A531m0