NSN 1560-01-538-2319

Aircraft Structural Component Fitting - Page 1 of 1



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Model 707, e- (707 awacs), e-6(j-stars)

Product Name:

Splice plate assembly, upper wing station 360

Aircraft Location:

Upper wing station 360

Special Features:

The opposite part number is 65-1046-173; bond per bac5514-551, typ 2, grade 5-after bonding, strip per bac5771 and finish per f-2, 26; caution-insure positive electrical contact to each splice plate during re-andozing process; prior to adhesive cure cycle, adhesive primer overspray must be removed with mek solvent wipe; apply faying surface sea (pro-seal 898) between skin and - 110 doubler; excess sealant to be flush with outside contour; connect upper wing panels and distributes aerodynamic loads from upper wing structure; materials: assembly of 7075-t6 aluminum

Material:

Aluminum alloy 7075

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

A11800