NSN 1615-00-078-2772

Main Rotor Lever Assembly - Page 1 of 1



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General Description:

Steel, bps 299-947-055 comp 4130, cadmium plated qq-p-416 class 2 type 2, dim., 19.801 in. Min, 19.803 in. Maximum o/a lg, 2.120 in. Min, 2.180 in. Maximum o/a w, 1.770 in. Min, 1.850 in. Maximum ht, four holes drilled through lever 0.6250 in. Mim, 0.6255 in. Maximum diameter w/1st hole 0.970 in. From end, 1.000 in. Nom diameter hole counterbored to 1.2500 in. Diameter by 1.627 in. Deep 6.375 in. From 1st hole, no. 209-010-457-1 pin installed in hole, 0.406 in. Min, 0.413 in. Maximum diameter 3rd hole 11.056 in. From 1st hole, 0.6250 in. Min, 0.6255 in. Maximum diameter 4th hole 19.377 in. From 1st hole w/no. 540-011-499-1 bushing installed in hole, top end rounded by 0.970 in. Radius, bottom end rounded by 0.720 in. Radius, lever bent foward below center pin 2.875 in., item used on pylon assembly center section

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli