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**General Description:**

Steel, qq-s-633 comp 1018 cond b4 or cold finished or comp 1112 cond byor cold finished, cadmium-plated qq-p-416, dim., 3.970 in. Min, 3.990 in. Maximum od0.880 in. Min, 0.900 in. Maximum id, 1.810 in. Min, 1.830 in. Maximum o/a lg, idcounterbored to 2.000 in. Diameter by 0.570 in. Deep, counterbore chamfered 0.300in. Deep by 45 deg, id chamfered 0.090 in. Deep by 45 degrees both sides, odreduced to 1.850 in. Diameter by 0.100 in. Deep on side opposite counterboremax surface finish, all surfaces 125 microinches aa

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli