## NSN 1615-00-830-9743

Center Frame Assembly - Page 1 of 1



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## **General Description:**

Aluminum alloy qq-a-225/6 comp 2024-t351, anodized bps fw4001, dim., 36.880 in. Nom o/a lg, 0.750 in. Nom thk, 2.800 in. Nom center w, 2.120 in. Nom end w, 0.375 in. Nom end thk, frame bend upward w/4.000 in. Radius of curvature at5.000 in. Each side of vertical centerline, one hole 1.200 in. Diameter through framecenter w/one hole 0.1257 in. Diameter drilled at 30.0 degrees angle to hole center and fitted w/nas516-1 fitting, four equally spaced threaded holes 0.250-28 unf class 3b surrounding center hole w/1.410 in. C to c distance, one hole 0.500 in. Diameter drilled through horizontal centerline 2.800 in. Each side of vertical centerline and fitted w/204-010-413-45bushings, four holes 0.3125 in. Diameter drilled through left and right ends, two holes 0.500 in. From end, two holes 2.500 in. From end w/1.250 in. C to c distance across width, one hole 0.3750 in. Diameter 7.980 in. Left of center and 0.875 in. Below horizontal centerline fittedw/204-010-413-47 bushing, item used on stabilizer bar

Shelf Life:

N/a

Unit Of Measure:

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## Demilitarization:

Yes - demil/mli