NSN 1615-00-936-2371

Rotor Blade Bolt Assembly - Page 1 of 1



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General Description:

Steel, mil-s-5000, cadmium-plated qq-p-416 class 3 type 3, dim., 2.000-12unf class 3a threads, 1.360 in. Nom thd lg, 6.205 in. Nom fastener lg, 2.4992 in. Min, 2.4999 in. Maximum fastener od, 3.188 in. Min, 3.198 in. Maximum headod, 0.375 in. Nom head height, 3.000 in. Nom width between flats, 1.875 in. Nomconcentric hole diameter by 5.910 in. Lg on head end, 1.885 in. Min, 1.886 in. Counterbore by 0.880 in. Lg on head end, 1.450 in. Min, 1.451 in. Maxconcentric hole diameter on threaded end, seven equally spaced holes 0.190 in. Diadrilled through threads 0.400 in. From end, max surface finish, fastener od 32microinches aa, all other surfaces 125 microinches aa, magnetic particleinspected, magnafluxed, mil-i-6868, bolt assembly consists of four componentsone bolt, two internally threaded plugs and one externally threaded plug

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli