NSN 1615-01-491-1860

Tip Cap Assembly - Page 1 of 1



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Special Features:

No

After forming and welding heat treat per mil-h-6088 to 6061-t6; contour to be in accordance with l070101-11131 within 0.005; spotweld per mil-w-6858, class b; all bend radii to be 0.062 unless otherwise noted; anodize per mil-a-8625, type i except in order not to seal, rinsing shall be in clean warm water not exceeding 150 degrees f; electroplated nickel shall be in accordance with ss8855; brush alodine per ss8693 in local areas where anodize has been removed for electro-plating prime entire surfaces, inner and outer, except for nickel withmil-p-23377 epoxy primer; the primer must be applied within 8 hours of alodine

Shelf Life:
N/a
Unit Of Measure:

Demilitarization: