Group

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## General Description:

Matl chrome steel mil-s-7420, hardness rockwell c 55 to 60 rating, 1.062 in . $\mathrm{O} / \mathrm{alg}$, a double faced 30 degrees cone seat feature on left end arranged in decending diameters linearly along the shank w/cone ends pointing inward, shank 0.125 in . Dia, right end data, 10-24 nc2 thread size 0.310 in . Lg from end, chamfered 45 degrees by 0.031 in . Lg, 0.093 in . Diameter counter bore approx 0.070 in . Dp w/60 degrees countersink, 0.0685 porm 0.0015 in . Diameter hole located perpendicular to axis centered 0.156 in . From end, cone dim left to right, 0.250 in . Diameter by 0.187 in . Lg first cone, 0.182 porm 0.001 in . Diameter by approx 0.185 in . Lg second cone, machined seat faces 16 uin. Finish, magnetic inspect per mil-i-6868 fscm 81349

## Shelf Life:

N/a
Unit Of Measure:

Demilitarization:
Yes-demil/mli

