NSN 1630-00-304-5462

Cone Brake Valve Disk - Page 1 of 1



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General Description:

Matl chrome steel mil-s-7420, hardness rockwell c 55 to 60 rating, 1.062 in. O/a lg, a double faced 30 degrees cone seat feature on left end arranged in decending diameters linearly along the shank w/cone ends pointing inward, shank 0.125 in. Dia, right end data, 10-24 nc2 thread size 0.310 in. Lg from end, chamfered 45 degrees by 0.031in. Lg, 0.093 in. Diameter counter bore approx 0.070 in. Dp w/60 degrees countersink, 0.0685 porm 0.0015 in. Diameter hole located perpendicular to axis centered 0.156 in. From end, cone dim left to right, 0.250 in. Diameter by 0.187 in. Lg first cone, 0.182 porm 0.001 in. Diameter by approx 0.185 in. Lg second cone, machined seat faces 16 uin. Finish, magnetic inspect per mil-i-6868 fscm 81349

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N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli