# NSN 1650-00-610-2669

Linear Actuating Cylinder Piston Rod - Page 1 of 1



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End	Con	necti	on T	vno.
⊏nu	COII	necu	011 I	vpe.

Threaded

# **Special Features:**

Material document and classification: 4140/8640; surface finish: black oxide; first end 1.000 in.Lg w/hole 0.187 in.Dia at assembly; relieved shank 0.768 in.Dia by 1.250 in.Lg w/keyway 0.187 in.W by 0.013 in.Deep by 1.125 in.Lg beginning 0.625 in.From relief end; 0.500 lg shoulder w/relief 0.768 in.Dia by 0.031 in.W; chamfer 0.060 in.Lg by 30 degrees to shoulder 0.945 in.Dia by 38.127 in.Lg; shank reduced to 0.885 in.Dia by 3.125 in.Lg inc taper to 0.865 in.Dia over 0.125 in.Lg and keyslot 0.260 in.W by 0.095 in.Deep by 1.656 in.Lg from second end; axial hole 0.250 in.By 0.500 in.Deep; 4aa finish largest shoulder; 32aa finish on 0.885 in.Shoulder; 15600 lb pull test f/one minute

# Material:

Steel

# Thread Size And Series/type Designator:

7/8-14 unf and 1/4-20 unc

Shelf Life:

N/a

**Unit Of Measure:** 

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#### **Demilitarization:**

Yes - demil/mli

Fiig:

A525x0