NSN 1680-00-517-1554

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|---------------------------------------------------------------|------|
| View Online at https://aerobasegroup.com/nsn/1680-00-517-1554 | |
| Thread Direction: | |
| Right-hand both ends | |
| Overall Length: | |
| 21.438 inches | |
| Spline Quantity: | |
| 12 both ends | |
| Thread Depth: | |
| 0.438 inches both ends | |
| Tip Length: | |
| 0.500 inches both ends | |
| Pitch Diameter: | |
| 0.250 inches both ends | |
| Core Material: | |
| Steel | |
| Screw Thread Series Designator: | |
| Uns both ends | |
| Core Surface Treatment: | |
| Cadmium plated | |
| Core Diameter: | |
| 0.250 inches | |
| Thread Location: | |
| Internal both ends | |
| End Type: | |
| Round, internal splined both ends | |
| Width Across Flats: | |
| 0.812 inches both ends | |
| End Connection Type: | |
| Threaded internal both ends | |
| Spline Pressure Angle In Deg: | |
| 14.5 both ends | |
| Spline Length: | |
| 0.250 inches both ends | |
| Spline Type: | |
| Involute both ends | |
| Setscrew: | |
| Not included both ends | |
| | |

Steel

Wrenching Facility Type:

Hexagon both ends

Casing Material:

Cross Section Size And Location:

0.406 inches diameter both ends

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Torsional Deflection Rating: 4 degrees ft-lb in. Torsional deflection winding, 4.5 degrees ft-lb in. Unwinding rating **Casing Surface Treatment:** Cadmium plated **Casing Length Between Ferrules:** 20.188 inches **Casing Outside Diameter:** 0.445 inches Swivel End: Provided both ends **Enddiameter:** 0.812 inches both ends **Lubrication Fitting:** Not provided both ends Corelength: 20.438 inches **Core Rotation Direction:** Clockwise or counterclockwise Core Removability: Nonremovable **Minimum Operating Radius:** 3.000 inches **Fsc Application Data:** Control assembly-aircraft Shelf Life:

N/a

Fiig: T246-e

Unit Of Measure:

Demilitarization: Yes - demil/mli