

View Online at <https://aerobasegroup.com/nsn/1680-00-528-1715>

Thread Class:

2b both ends

Thread Direction:

Right-hand both ends

Thread Length:

0.310 inches both ends

Spline Major Diameter:

0.310 inches both ends

Overall Length:

65.625 inches

Spline Quantity:

12 both ends

Spline Minor Diameter:

0.242 inches both ends

Tip Length:

0.500 inches both ends

Pitch Diameter:

0.250 inches both ends

Core Material:

Steel

Screw Thread Series Designator:

Uns both ends

Core Diameter:

0.199 inches

Thread Location:

Internal both ends

End Type:

Round, internal splined both ends

Width Across Flats:

0.750 inches both ends

End Connection Type:

Threaded internal both ends

Spline Pressure Angle In Deg:

14.5 both ends

Spline Length:

0.275 inches both ends

Spline Type:

Involute both ends

Setscrew:

Not included both ends

Casing Material:

Steel

Wrenching Facility Type:

Hexagon both ends

Cross Section Size And Location:

0.409 inches diameter both ends

Torsional Deflection Rating:

0.4 degrees per in.-lb winding and 0.6 degrees per in.-lb unwinding torsionaldeflection

Casing Length Between Ferrules:

64.625 inches

Casing Outside Diameter:

0.313 inches

Swivel End:

Not provided both ends

Enddiameter:

0.875 inches both ends

Lubrication Fitting:

Not provided both ends

Corelength:

65.625 inches

Core Rotation Direction:

Clockwise

Core Removability:

Nonremovable

Minimum Operating Radius:

4.500 inches

Fsc Application Data:

Electric wing flap instrument aircraft

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T246-e