

View Online at <https://aerobasegroup.com/nsn/1680-00-540-4415>

**Thread Class:**

2b both ends

**Thread Direction:**

Right-hand both ends

**Spline Major Diameter:**

0.304 inches and 0.310 inches both ends

**Overall Length:**

9.750 inches

**Spline Quantity:**

12 both ends

**Spline Minor Diameter:**

0.240 inches and 0.242 inches both ends

**Thread Depth:**

0.281 inches both ends

**Tip Length:**

0.468 inches both ends

**Shank Outside Diameter:**

0.498 inches and 0.502 inches both ends

**Pitch Diameter:**

0.250 inches both ends

**Core Material:**

Steel

**Screw Thread Series Designator:**

Uns both ends

**Core Diameter:**

0.250 inches

**Thread Location:**

Internal both ends

**End Type:**

Round, internal splined both ends

**Width Across Flats:**

0.750 inches both ends

**End Connection Type:**

Threaded internal both ends

**Spline Pressure Angle In Deg:**

14.5 both ends

**Spline Length:**

0.232 inches and 0.255 inches both ends

**Spline Type:**

Involute both ends

**Setscrew:**

Not included both ends

**Casing Material:**

Steel

**Wrenching Facility Type:**

Hexagon both ends

**Cross Section Size And Location:**

0.406 inches diameter both ends

**Torsional Deflection Rating:**

4 degrees ft-lb in. Torsional deflection in winding direction, 5 degrees ft-lb in. In unwinding direction

**Casing Length Between Ferrules:**

8.7812 inches

**Casing Outside Diameter:**

Between 0.434 inches and 0.446 inches

**Swivel End:**

Not provided both ends

**Overall End Size:**

Both ends: 0.750 in. Hex

**Lubrication Fitting:**

Not provided both ends

**Corelength:**

9.750 inches

**Core Rotation Direction:**

Clockwise or counterclockwise

**Core Removability:**

Nonremovable

**Minimum Operating Radius:**

3.000 inches

**Fsc Application Data:**

Elevator assembly, left hand, aircraft

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli

**Fiig:**

T246-e