NSN 2510-01-252-0283

Vehicular Structural Frame - Page 1 of 1



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Special Features:

C/o following p/n's, cage 19207: 2 ea bracket p/n 12331818; 2 ea pad p/n 12335108; 1 ea tab p/n 12331821; 1 ea beam p/n12355371; 2 ea bracket p/n 12355379; 2 ea pad p/n 12355550; 1 ea flange p/n 12331820; 1 ea hanger p/n 12357367; 1 ea tape p/n 12355369-4; assembled and machined per dwg cage 19207, p/n 12352545; weld per specification mil-w-45205, class b, all weld sizes are min; clean and treat, class 1a, spec mil-c-5541, prime w/epoxy, type ii, dry film thkns 0.6 to 0.9 mils, spec mil-p-23377; coating, polyurethane, type optl, color no.34083 forest green, dry film thkns 1.8 mils min, spec mil-c-46168; quality assurance provisions no.12352545 apply, after painting, the bonding surface shall be degreased w/oil free solven (eg, trichloroethane) and dried immediately prior to bonding

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N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli

Fiig:

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