

View Online at <https://aerobasegroup.com/nsn/2520-00-784-1715>

**End Application:**

2520-00-784-1715

**General Description:**

Steel forging, 20.245 in. Diameter m 20.248 in. P, 1.540 in. M 1.660 in. P winner diameter 16.235 in. M diameter 16.238 in. P, drill through for reaming counter drill 0.4062 diameter 40-43 deep, ream 0.3736 m 0.3746 in. P dia, 1.750 m 1.780 p in. Deep, 12 holes marked y equally spaced as shown on the basis of 15 holes to be on center of outer cam lobes within 0.010, press in 12 dowels 7709332 to bottom, drill for reaming through location to be within 0.010 of outer cam lobe, counter drill 0.4068 diameter 40-49 deep ream 0.3736 in. M 0.3740 in. P diameter thru, press in dowel 7711163 flush to 0.020 below surface x

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli