

View Online at <https://aerobasegroup.com/nsn/2520-00-910-9658>

**General Description:**

Consists of shaft assembly throttle valve assembly 1 ea lever p/n 8356530, 1 ea shaft p/n 8349033; caseharden all over except where noted per 8355701, method ii; case depth must be .005 - .025; casehardness file hard (rock "c" 60 file, allison alt per tps 301 methodii; note a--weld according to mil-std- 1261, class i use welding rod conform- ing to specification mil-r-5632, class i allisonalternate p/n 89883 rod; final protective finish--phosphate coat type"m" class i, spec mil-p-16232 allison alternate tps 11600, all dims are before phosphate coating, dims and tolsconform to mil-std-8; apply part no. According to military standard 130

**Shelf Life:**

N/a

**Unit Of Measure:**

--

**Demilitarization:**

Yes - demil/mli

**Fiig:**

A23900