

View Online at <https://aerobasegroup.com/nsn/2805-00-428-3544>

Casehardening Indicator:

Not casehardened

Overall Height:

Between 0.372 inches and 0.379 inches

Metallic Hardness Rating:

Not rated

Thread Provision:

Unthreaded

Largest Inside Diameter:

Between 0.308 inches and 0.312 inches

Largest Outside Diameter:

Between 0.468 inches and 0.472 inches

First Groove Width:

Between 0.020 inches and 0.025 inches

Second Groove Width:

Between 0.020 inches and 0.025 inches

Minimum Inside Diameter:

0.284 inches

Distance Between First And Second Ridge Centers:

Between 0.106 inches and 0.115 inches

Distance Between First And Second Groove Centers:

Between 0.106 inches and 0.115 inches

Distance From Bottom To First Ridge Center:

Between 0.1280 inches and 0.1365 inches

Distance From Bottom To First Groove Center:

Between 0.128 inches and 0.136 inches

Outside Included Angle In Deg:

14.250

Material:

Steel

Material:

Steel

Style Designator:

Straight bore w/two grooves-lower outside radius

Fsc Application Data:

Valves group, gasoline engine, nonaircraft

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T267-h