

View Online at <https://aerobasegroup.com/nsn/2805-00-741-5300>

Casehardening Indicator:

Not casehardened

Overall Height:

Between 0.495 inches and 0.505 inches

Metallic Hardness Rating:

75.0 rockwell b and 85.0 rockwell b

Thread Provision:

Unthreaded

Largest Inside Diameter:

Between 0.430 inches and 0.434 inches

Largest Outside Diameter:

0.652 inches

First Groove Width:

Between 0.020 inches and 0.040 inches

Second Groove Width:

Between 0.020 inches and 0.040 inches

Minimum Inside Diameter:

0.376 inches

Distance Between First And Second Groove Centers:

Between 0.143 inches and 0.167 inches

Distance From Bottom To First Groove Center:

Between 0.171 inches and 0.175 inches

Outside Included Angle In Deg:

14.25

Special Features:

63 miroinch rms finish surfaces of top, bottom, and grooves; 32 microinch rms finish surfaces of od and both id; 0.025 in.Min to 0.031 in.Max radius between smallest id and grooves

Material:

Steel

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Style Designator:

Straight bore w/two grooves-lower outside radius

Fsc Application Data:

Main engine, carrier cargo, amphibious

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

T267-h