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**Countersink Angle In Deg:**

90.0

**Shoulder Diameter:**

Between 0.778 inches and 0.784 inches

**Shoulder Length:**

0.160 inches

**Overall Length:**

2.750 inches

**Outside Diameter:**

1.120 inches

**Taper Length:**

Between 0.190 inches and 0.250 inches

**Taper Minor Diameter:**

0.750 inches

**Bore Diameter:**

Between 0.5500 inches and 0.5520 inches

**Metallic Hardness Rating:**

97.0 rockwell k

**Major Diameter Length:**

Between 0.122 inches and 0.128 inches

**Countersink Diameter:**

0.590 inches

**Bore Countersink:**

Included

**Countersink Location:**

Aa end and bb end

**Bore Counterbore:**

Not included

**Aa End Diameter:**

Between 0.745 inches and 0.750 inches

**Bb End Shank Diameter:**

Between 0.752 inches and 0.753 inches

**Bb End Chamfer Length:**

0.030 inches

**Bb End Chamfer Angle In Deg:**

45.0

**Aa End Chamfer Length:**

0.030 inches

**Aa End Chamfer Angle In Deg:**

45.0

**Shoulder First Fillet Radius:**

0.030 inches

**Shoulder Second Fillet Radius:**

0.030 inches

**Fillet Step Radius:**

0.060 inches

**Length From Aa End To Largest Diameter Face:**

Between 1.302 inches and 1.308 inches

**Material:**

Aluminum bronze

**Material:**

Copper alloy

**Style Designator:**

Stepped shoulder-tapered shank end

**Fsc Application Data:**

Engine, gasoline, non-aircraft

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T267-e