

View Online at <https://aerobasegroup.com/nsn/2810-00-118-9430>

Countersink Angle In Deg:

12.0 and 16.0

Counterbore Diameter:

Between 0.635 inches and 0.640 inches

Counterbore Depth:

Between 0.110 inches and 0.150 inches

Overall Length:

Between 3.260 inches and 3.280 inches

Outside Diameter:

Between 1.090 inches and 1.096 inches

Bore Diameter:

Between 0.6125 inches and 0.6155 inches

Metallic Hardness Rating:

85.0 rockwell f

Major Diameter Length:

Between 0.073 inches and 0.083 inches

Countersink Diameter:

0.698 inches

Counterbore Location:

Aa end

Bore Countersink:

Included

Countersink Location:

Bb end

Bore Counterbore:

Included

Aa End Diameter:

Between 0.935 inches and 0.941 inches

Bb End Shank Diameter:

Between 0.8765 inches and 0.8775 inches

Bb End Radius:

Between 0.020 inches and 0.040 inches

Shoulder First Fillet Radius:

Between 0.040 inches and 0.050 inches

Shoulder Second Fillet Radius:

Between 0.040 inches and 0.050 inches

Length From Aa End To Largest Diameter Face:

Between 0.845 inches and 0.851 inches

Material:

Copper alloy

Material:

Copper alloy

Style Designator:

Plain-shouldered

Fsc Application Data:

Aircraft eng r2800

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fig:

T267-e