NSN 2810-00-327-7110

Valve Stem Guide - Page 1 of 1

Fiig: T267-e



View Online at https://aerobasegroup.com/nsn/2810-00-327-7110 **Overall Length:** Between 3.008 inches and 3.040 inches **Outside Diameter:** 1.240 inches **Bore Diameter:** Between 0.6400 inches and 0.6430 inches **Metallic Hardness Rating:** 75.0 rockwell b and 88.0 rockwell b **Major Diameter Length:** Between 0.260 inches and 0.280 inches **Bore Countersink:** Not included **Bore Counterbore:** Not included **Bb End Shank Diameter:** Between 1.0055 inches and 1.0065 inches Aa End Chamfer Length: Between 0.100 inches and 0.110 inches Aa End Chamfer Angle In Deg: 30.0 **Shoulder First Fillet Radius:** Between 0.005 inches and 0.015 inches **Special Features:** Aa end is milled at an angle of 2deg 30 min. Porm 50 min., shank has rockwell hardness b scale 80 to 88, 0.750 in. Lg from bb end Material: Steel Material: Steel **Style Designator:** Plain flanged **Fsc Application Data:** Aircraft eng r2800 Shelf Life: N/a **Unit Of Measure: Demilitarization:** No