NSN 2810-00-513-0053

Valve Stem Guide - Page 1 of 2

Between 0.498 inches and 0.502 inches

Countersink Angle In Deg:

Counterbore Diameter:

Counterbore Depth:

0.500 inches

Overall Length:

60.0



View Online at https://aerobasegroup.com/nsn/2810-00-513-0053

2.310 inches
Outside Diameter:
0.813 inches
Bore Diameter:
Between 0.3950 inches and 0.3970 inches
Major Diameter Length:
Between 0.085 inches and 0.095 inches
Countersink Diameter:
0.420 inches
Counterbore Location:
Bb end
Bore Countersink:
Included
Countersink Location:
Aa end
Bore Counterbore:
Included
Aa End Diameter:
0.590 inches
Bb End Shank Diameter:
Between 0.6033 inches and 0.6038 inches
Bb End Chamfer Length:
0.0900 inches
Bb End Chamfer Angle In Deg:
8.0
Aa End Chamfer Length:
0.030 inches
Aa End Chamfer Angle In Deg:
45.0
Shoulder First Fillet Radius:
0.020 inches
Shoulder Second Fillet Radius:
0.020 inches
Length From Aa End To Largest Diameter Face:
1.560 inches

NSN 2810-00-513-0053

Valve Stem Guide - Page 2 of 2



Material:
Copper, lycoming-spencer div of avco, lumen no. 48
Material:
Copper, lycoming-spencer div of avco, lumen no. 48
Style Designator:
Plain-shouldered
Fsc Application Data:
Engine, aircraft, reciprocating
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No

Fiig: T267-e