

View Online at <https://aerobasegroup.com/nsn/2815-00-274-3423>

Head Style:

Flat

Head Height:

0.1561 inches

Chamfer Angle In Deg:

45.0

Chamfer Length:

0.0156 inches

Outside Diameter:

Between 1.8550 inches and 1.8650 inches

Seat Angle In Deg:

44.0

Carbon Relief Groove:

Not included

Neck Radius:

0.3750 inches

Stem Length:

Between 6.9310 inches and 6.9560 inches

Stem Diameter:

Between 0.4344 inches and 0.4352 inches

Distance From First Groove To Stem End:

0.3590 inches

Distance From Second Groove To Stem End:

Between 0.6710 inches and 0.6910 inches

Distance From Third Groove To Stem End:

0.8750 inches

First Groove Diameter:

Between 0.4040 inches and 0.4080 inches

Second Groove Diameter:

Between 0.4040 inches and 0.4080 inches

Third Groove Diameter:

Between 0.4040 inches and 0.4080 inches

First Groove Width:

Between 0.1320 inches and 0.1420 inches

Second Groove Width:

0.1320 mils and 0.1420 centimeters

Third Groove Width:

Between 0.0300 inches and 0.0400 inches

Material And Location:

Steel, federal standard 66, aisi/sae 3140

Metallic Hardness Rating And Location:

44.0 rockwell c tip err-100

Fsc Application Data:

Diesel engine

Departure From Cited Document:

Mile11276, paragraph 3.8.3valves

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A11200