

View Online at <https://aerobasegroup.com/nsn/2815-00-354-4341>

Chamfer Angle In Deg:

15.0

Chamfer Length:

0.094 inches

Groove Width:

Between 0.275 inches and 0.281 inches

Overall Length:

12.500 inches

Flange Thickness:

Between 0.378 inches and 0.379 inches

Taper Length:

0.594 inches

Taper Minor Diameter:

Between 5.768 inches and 5.769 inches

Bore Diameter:

Between 5.250 inches and 5.251 inches

Body Length:

9.312 inches

Body Outside Diameter:

5.812 inches

Metallic Hardness Rating:

180.0 brinell standard and 220.0 brinell standard

Flange Outside Diameter:

Between 6.179 inches and 6.181 inches

Design Type:

Wet

Bottom Chamfer Angle In Deg:

45.0

Bottom Chamfer Length:

0.031 inches

Valve Recess:

Not included

Top Inside Chamfer:

Included

Bottom Inside Chamfer:

Included

Top Intake Port:

Not included

Largest Outside Diameter Under Flange:

Between 5.871 inches and 5.872 inches

Largest Outside Diameter Width Under Flange:

2.219 inches

Grooved Portion Outside Diameter:

Between 5.871 inches and 5.872 inches

Grooved Portion Width:

Between 0.712 inches and 0.718 inches

Groove Radius Depth:

Between 0.096 inches and 0.101 inches

Intake Hole:

Not included

Material:

Cast iron

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Cast iron

Fsc Application Data:

Crankcase group, diesel engine

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T267-b