

View Online at <https://aerobasegroup.com/nsn/2815-00-354-4341>

**Chamfer Angle In Deg:**

15.0

**Chamfer Length:**

0.094 inches

**Groove Width:**

Between 0.275 inches and 0.281 inches

**Overall Length:**

12.500 inches

**Flange Thickness:**

Between 0.378 inches and 0.379 inches

**Taper Length:**

0.594 inches

**Taper Minor Diameter:**

Between 5.768 inches and 5.769 inches

**Bore Diameter:**

Between 5.250 inches and 5.251 inches

**Body Length:**

9.312 inches

**Body Outside Diameter:**

5.812 inches

**Metallic Hardness Rating:**

180.0 brinell standard and 220.0 brinell standard

**Flange Outside Diameter:**

Between 6.179 inches and 6.181 inches

**Design Type:**

Wet

**Bottom Chamfer Angle In Deg:**

45.0

**Bottom Chamfer Length:**

0.031 inches

**Valve Recess:**

Not included

**Top Inside Chamfer:**

Included

**Bottom Inside Chamfer:**

Included

**Top Intake Port:**

Not included

**Largest Outside Diameter Under Flange:**

Between 5.871 inches and 5.872 inches

**Largest Outside Diameter Width Under Flange:**

2.219 inches

**Grooved Portion Outside Diameter:**

Between 5.871 inches and 5.872 inches

**Grooved Portion Width:**

Between 0.712 inches and 0.718 inches

**Groove Radius Depth:**

Between 0.096 inches and 0.101 inches

**Intake Hole:**

Not included

**Material:**

Cast iron

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Cast iron

**Fsc Application Data:**

Crankcase group, diesel engine

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T267-b