

View Online at <https://aerobasegroup.com/nsn/2815-00-423-4390>

**Head Style:**

Flat

**Head Height:**

0.8750 inches

**Chamfer Angle In Deg:**

45.0

**Groove Diameter:**

Between 0.9330 inches and 0.9410 inches

**Chamfer Length:**

0.0620 inches

**Groove Width:**

Between 1.0000 inches and 1.0150 inches

**Outside Diameter:**

Between 6.4900 inches and 6.5100 inches

**Seat Angle In Deg:**

45.0

**Stem Style:**

Grooved

**Carbon Relief Groove:**

Not included

**Neck Radius:**

1.0000 inches

**Stem Length:**

18.3750 inches

**Stem Diameter:**

Between 1.1200 inches and 1.1210 inches

**Distance From Groove To Stem End:**

0.7500 inches

**Material And Location:**

Steel, federal standard 66, aisi/sae 4140

**Metallic Hardness Rating And Location:**

55.0 rockwell c tip err-100

**Fsc Application Data:**

Diesel engine

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

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