

View Online at <https://aerobasegroup.com/nsn/2815-00-512-9146>

**Chamfer Angle In Deg:**

15.0

**Chamfer Length:**

0.094 inches

**Groove Width:**

Between 0.275 inches and 0.281 inches

**Overall Length:**

11.312 inches

**Flange Thickness:**

Between 0.315 inches and 0.316 inches

**Bore Diameter:**

Between 4.500 inches and 4.501 inches

**Body Length:**

8.438 inches

**Body Outside Diameter:**

5.062 inches

**Metallic Hardness Rating:**

93.0 rockwell b and 100.0 rockwell b

**Flange Outside Diameter:**

Between 5.429 inches and 5.431 inches

**Design Type:**

Wet

**Bottom Chamfer Angle In Deg:**

45.0

**Bottom Chamfer Length:**

0.031 inches

**Valve Recess:**

Not included

**Top Inside Chamfer:**

Included

**Bottom Inside Chamfer:**

Included

**Top Intake Port:**

Not included

**Grooved Portion Outside Diameter:**

Between 5.121 inches and 5.122 inches

**Grooved Portion Width:**

2.562 inches

**Intake Hole:**

Not included

**Material:**

Iron, cast

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Iron cast

**Fsc Application Data:**

Crankcase group, diesel engine

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

T267-b