## NSN 2815-00-678-3198

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**Countersink Angle In Deg:** 



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90.0
Shoulder Diameter:
Between 0.778 inches and 0.784 inches
Shoulder Length:
0.160 inches
Overall Length:
3.810 inches
Outside Diameter:
1.120 inches
Bore Diameter:
Between 0.5450 inches and 0.5470 inches
Major Diameter Length:
Between 0.122 inches and 0.128 inches
Countersink Diameter:
0.590 inches
Bore Countersink:
Not included
Countersink Location:
Aa end and bb end
Bore Counterbore:
Not included
Aa End Diameter:
Between 0.745 inches and 0.750 inches
Bb End Shank Diameter:
0.753 inches
Bb End Chamfer Length:
0.030 inches
Bb End Chamfer Angle In Deg:
45.0
Aa End Chamfer Length:
0.030 inches
Aa End Chamfer Angle In Deg:
45.0
Aa End Radius:
0.030 inches
Bb End Radius:
0.030 inches
Shoulder First Fillet Radius:
0.030 inches
Shoulder Second Fillet Radius:
0.060 inches

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Fillet Step Radius:
0.030 inches
Length From Aa End To Largest Diameter Face:
1.375 inches
Material:
Iron alloy
Material:
Iron alloy
Style Designator:
Plain-stepped shoulder
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
No
Fiig:

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