

View Online at <https://aerobasegroup.com/nsn/2815-00-678-3203>

**Countersink Angle In Deg:**

90.0

**Shoulder Diameter:**

Between 0.778 inches and 0.784 inches

**Shoulder Length:**

0.160 inches

**Overall Length:**

3.440 inches

**Outside Diameter:**

1.125 inches

**Bore Diameter:**

Between 0.4830 inches and 0.4850 inches

**Metallic Hardness Rating:**

85.0 rockwell b

**Major Diameter Length:**

Between 0.122 inches and 0.128 inches

**Countersink Diameter:**

0.562 inches

**Bore Countersink:**

Included

**Countersink Location:**

Aa end and bb end

**Bore Counterbore:**

Not included

**Aa End Diameter:**

Between 0.745 inches and 0.750 inches

**Bb End Shank Diameter:**

0.689 inches

**Bb End Chamfer Length:**

0.031 inches

**Bb End Chamfer Angle In Deg:**

45.0

**Aa End Chamfer Length:**

0.031 inches

**Aa End Chamfer Angle In Deg:**

45.0

**Shoulder First Fillet Radius:**

0.031 inches

**Shoulder Second Fillet Radius:**

0.062 inches

**Fillet Step Radius:**

0.031 inches

**Length From Aa End To Largest Diameter Face:**

Between 1.302 inches and 1.308 inches

**Special Features:**

Aa end spiral groove pitch-30 per in., depth 3.190 in.Depth, bb end 5 degrees taper 0.120 to 0.190 in.Lg

**Material:**

Aluminum bronze, qq-b-679, comp 2

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Aluminum bronze, qq-b-679, comp 2

**Style Designator:**

Plain-stepped shoulder

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T267-e