

View Online at <https://aerobasegroup.com/nsn/2815-00-678-3203>

Countersink Angle In Deg:

90.0

Shoulder Diameter:

Between 0.778 inches and 0.784 inches

Shoulder Length:

0.160 inches

Overall Length:

3.440 inches

Outside Diameter:

1.125 inches

Bore Diameter:

Between 0.4830 inches and 0.4850 inches

Metallic Hardness Rating:

85.0 rockwell b

Major Diameter Length:

Between 0.122 inches and 0.128 inches

Countersink Diameter:

0.562 inches

Bore Countersink:

Included

Countersink Location:

Aa end and bb end

Bore Counterbore:

Not included

Aa End Diameter:

Between 0.745 inches and 0.750 inches

Bb End Shank Diameter:

0.689 inches

Bb End Chamfer Length:

0.031 inches

Bb End Chamfer Angle In Deg:

45.0

Aa End Chamfer Length:

0.031 inches

Aa End Chamfer Angle In Deg:

45.0

Shoulder First Fillet Radius:

0.031 inches

Shoulder Second Fillet Radius:

0.062 inches

Fillet Step Radius:

0.031 inches

Length From Aa End To Largest Diameter Face:

Between 1.302 inches and 1.308 inches

Special Features:

Aa end spiral groove pitch-30 per in., depth 3.190 in.Depth, bb end 5 degrees taper 0.120 to 0.190 in.Lg

Material:

Aluminum bronze, qq-b-679, comp 2

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Style Designator:

Plain-stepped shoulder

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T267-e