

View Online at <https://aerobasegroup.com/nsn/2815-00-930-9311>

Special Features:

7 counterbores must produce 0.001-0.003 interference fit w/inserts (shrink fit); counterbores for inserts must be concentric w/id of valve guides w/i 0.005 t.I.R.; intake counterbore shoulder surface must be square w/id of valve guide w/i 0.02 t.I.R.;

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fiig:

A509v0