

View Online at <https://aerobasegroup.com/nsn/2815-00-930-9311>

**Special Features:**

7 counterbores must produce 0.001-0.003 interference fit w/inserts (shrink fit); counterbores for inserts must be concentric w/id of valve guides w/i 0.005 t.I.R.; intake counterbore shoulder surface must be square w/id of valve guide w/i 0.02 t.I.R.;

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A509v0