NSN 2835-01-155-3188

Nonaircraft Gas Turbine Engine Turbine Shaft - Page 1 of 1



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Overall Length:
4.969 inches
End Application:
2350-01-061-2445
Hardness Rating:
35.0 rockwell c and 42.0 rockwell c
Special Features:
All characteristics data proprietary; surface finish 16.0 microinch on plain end; 32.0 microinch internal; 250.0 microinch external; external
flange on right end; 0.938 in. Dia; 0.125 in. Thick; 4 shoulders 2 undercuts between ends; smallest diameter 0.625 in.; largest diameter
0.6692 min 0.6695 maximum in.; one 0.664-32uns 3a threaded shoulder; flat keyway located on shoulder behind flange; 0.791 in. Lg;
0.1895 min 0.1915 maximum in. W; 0.0822 min 0.0875 maximum in. Depth; internal flat root; side fit; involute spline data: 11 teeth;
0.3438 in. Pitch dia; 0.5 in. Pitch fraction; 0.2977 in. Base circle dia; 30 degrees pressure angle; 0.375 in. Min form dia; 0.045 in. Wire
size; 0.2955 in. Maximum Ig between 2 wires; 0.001 in. Maximum profile variation; 0.0003 in. Maximum lead variation; army cognizant
service
Material:
Stainless steel
Material Specification:
Ams 5643 assn standard single material response and mil-h-6875 military specification single material response
Shelf Life:
N/a
Unit Of Measure:
Demilitarization:
Yes - demil/mli
Fiig:
A10700
Mil-std (military Standard):
Mil-h-6875 spec.