

View Online at <https://aerobasegroup.com/nsn/2840-00-739-6920>

General Description:

Steel, ams6381, rockwell 26 min, 32 maximum hardness, black oxide finish, ams2485, 1.075 in. Min, 1.077 in. Maximum o/a lg, stepped od, 3.1465 in. Min, 3.1485 in. Maximum od 1st step 1st end, 0.130 in. Nom lg 1st step 1st end, 2.940 in. Nom od 2nd step 1st end, 0.500 in. Nom lg 2nd step 1st end, 3.1465 in. Min, 3.1485 in. Maximum od of scallops 3rd step 1st end, 0.250 in. Nom lg 3rd step 1st end, 4th step 1st end tapered 45 degrees angle from 3.120 in. Nom od to 3.400 in. Nom od, 0.135 in. Min, 0.137 in. Maximum lg 4th step 1st end, 3.400 in. Nom od 1st step 2nd end, 0.060 in. Nom lg 1st step 2nd end, 2.6875 in. Min, 2.6895 in. Maximum id, 1st end id countersunk 45 degrees by 0.250 in. Dp, 2nd end id countersunk 45 degrees by 0.195 in. Min, 0.197 in. Maximum dp, 6 holes 0.938 in. Nom diameter equally spaced through od of 2nd step 1st end, 0.538 in. Nom distance from 2nd end to hole centers

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

Yes - demil/mli