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**General Description:**

Variable exhaust nozzle actuator arm casting is fabricated from b50t46a and a surface finish of 125. one end of the arm is 0.440 inch min. To 0.480 inch max. Wide and 0.530 inch to 0.550 inch max. Long. The thinner end of the arm is 0.060 inch min. To 0.080 inch max. The total arm length is 1.150 inch min. To 1.170 inch max. Long. arm has a 0.192 inch. To 0.196 inch max. Through hole. Arm has a 0.170 inch min. To 0.210 inch maximum radius. Arm is used on the j85-ge-5j aircraft.

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

Yes - demil/mli