

View Online at <https://aerobasegroup.com/nsn/3020-00-181-8393>

**Groove Depth:**

Between 0.365 inches and 0.395 inches

**Groove Width:**

0.260 inches

**Outside Diameter:**

9.583 inches

**Overall Length:**

Between 3.359 inches and 3.391 inches

**Keyway Width:**

Between 0.376 inches and 0.378 inches

**Thread Size:**

5/16-24

**Bore Diameter:**

Between 2.001 inches and 2.002 inches

**Bore Length:**

Between 3.359 inches and 3.391 inches

**Distance From Center Of Bore To Bottom Of Keyway:**

Between 2.176 inches and 2.178 inches

**V Groove Angle In Deg:**

39.7

**Pitch Diameter:**

9.330 inches

**Securing Hole Quantity:**

6

**Material And Location:**

Steel, qq-s-741

**Face Width:**

Between 1.500 inches and 1.530 inches

**Design Form:**

Webbed

**Bore Type:**

Straight

**Bearings:**

Not included

**Groove Quantity:**

3

**Counterbore Feature:**

Not included

**Hole Location:**

6 holes equally spaced on 4.250 in. Bolt circle

**Keying Facility:**

Included

**Keying Facility Type:**

Keyway

**Securing Method:**

Threaded hole and welded

**Split Hub Feature:**

Not included

**Web/spoke Relationship To Face Centerline:**

Offset

**Lightening Hole:**

Not included

**Integral Cooling Vane:**

Not included

**Groove Shape:**

V

**Bore Feature:**

Included

**Protruding Hub Characteristic:**

Plain

**Securing Location:**

Bb end and aa end

**Hub End Outside Diameter And Location:**

2.880 inches aa end and 2.750 inches bb end

**Distance From Outside Flange/rim To Hub End And Location:**

1.186 inches aa end and 0.370 inches bb end

**Quantity:**

1

**Surface Treatment:**

Cadmium plated, fed, qq-p-416, type 2, class 3

**Style Designator:**

Webbed or spoked

**Surface Treatment:**

Cadmium plated, fed, qq-p-416, type 2, class 3

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

T353-a