

View Online at <https://aerobasegroup.com/nsn/3020-00-204-9504>

**Attachment Method:**

Clamp

**Pitch Diameter:**

Between 1.3115 inches and 1.3125 inches

**Teeth Quantity:**

84

**Bore Style:**

Plain both ends

**Outside Diameter:**

1.343 inches

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Distance Between Body Face And Protruding Hub End:**

0.313 inches first end

**Face Width:**

0.125 inches

**Bore Diameter:**

0.250 inches both ends

**Hub Style Designator:**

Split first end

**Hub Diameter:**

0.313 inches first end

**Clamping Surface Length:**

0.250 inches first end

**Precision Classification:**

Quality number 10

**Special Features:**

For navy nuclear propulsion plant products only

**Material:**

Stainless steel spring

**Material Specification:**

Qq-s-764, cond a federal specification single material response hub

**Surface Treatment:**

Passivate hub

**Surface Treatment Specification:**

Mil-a-8625, type 1 military specification single treatment response second gear

**Style Designator:**

Protruding hub

**Reference Number Differentiating Characteristics:**

As differentiated by free from mercury contamination

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A27300

**Mil-std (military Standard):**

Mil-a-8625 spec.