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**Body Style:**

Plain, solid

**Attachment Method:**

Mounting hole

**Pitch Diameter:**

2.4990 inches

**Teeth Quantity:**

120

**Bore Style:**

Plain both ends

**Mounting Hole Thread Series Designator:**

Unc axially through body, first end

**Mounting Hole Thread Size:**

0.1250 inches axially through body, first end

**Mounting Hole Type And Quantity:**

1 plain axially through body, first end and 1 threaded axially through body, first end

**Outside Diameter:**

2.5390 inches

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Distance Between Body Face And Protruding Hub End:**

0.4370 inches first end

**Face Width:**

0.1250 inches

**Bore Diameter:**

0.3760 inches both ends

**Hub Style Designator:**

Plain first end

**Hub Diameter:**

0.7190 inches first end

**Precision Classification:**

Quality number 10

**Mounting Hole Diameter:**

0.1250 inches axially through body, first end

**Special Features:**

1 0.089 in. Diameter plain hole and 1 0.138 in. Diameter threaded hole on hub for positioning

**Material:**

Steel comp 303

**Material Specification:**

Qq-s-764, , cond a-canceled federal specification single material response

**Surface Treatment:**

Passivate

**Style Designator:**

Protruding hub

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300