

View Online at <https://aerobasegroup.com/nsn/3020-00-240-9920>

**Attachment Method:**

Mounting hole

**Teeth Quantity:**

24

**Pitch Radius:**

5.0500 inches

**Hardness Rating:**

32.0 rockwell c and 38.0 rockwell c

**Mounting Hole Type And Quantity:**

3 plain axially through body, first end and 2 plain axially through body, first end

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Body Recess Depth:**

0.335 inches first end

**Face Width:**

0.578 inches

**Outside Radius:**

5.150 inches

**Precision Classification:**

Quality number 10

**Arc Length:**

7.540 inches

**Mounting Hole Diameter:**

0.188 inches axially through body, first end and 0.290 inches axially through body, first end

**Bolt Hole Circle Diameter:**

8.188 inches axially through body, first end

**Material:**

Steel comp 4130

**Material Specification:**

Mil-s-18729 military specification single material response

**Style Designator:**

Hubless, recessed body

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300

**Mil-std (military Standard):**

Mil-s-18729 spec.