

View Online at <https://aerobasegroup.com/nsn/3020-00-277-4114>

**Body Style:**

Plain, solid

**Pitch Diameter:**

Between 3.9984 inches and 3.9986 inches

**Teeth Quantity:**

96

**Bore Style:**

W/ keyway both ends

**Outside Diameter:**

4.082 inches

**Tooth Form:**

Standard

**Pressure Angle:**

14.5000 degrees

**Distance Between Body Face And Protruding Hub End:**

0.312 inches first end

**Face Width:**

0.312 inches

**Bore Diameter:**

0.498 inches both ends

**Keyway Width:**

0.125 inches both ends

**Distance From Bore Center To Keyway Bottom:**

0.323 inches both ends

**Hub Style Designator:**

1 step first end

**End Length:**

0.062 inches first end

**End Diameter:**

0.687 inches first end

**First Step Length:**

0.250 inches first end

**First Step Diameter:**

0.812 inches first end

**Material:**

Steel comp 403

**Material Specification:**

Fed standard 66 federal standard single material response

**Style Designator:**

Protruding hub

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300