

View Online at <https://aerobasegroup.com/nsn/3020-00-287-8215>

**Pitch Diameter:**

Between 0.6670 inches and 0.6720 inches

**Face Type:**

Straight

**Bore Style:**

Hex both ends

**Hardness Rating:**

0.010 rockwell superficial 15-n

**Outside Diameter:**

0.797 inches

**Width Across Flats:**

0.382 inches both ends

**Thread Form Quantity:**

1

**Thread Form Direction:**

Left-hand

**Pressure Angle:**

20.0000 degrees

**Helix Angle:**

20.6640 degrees

**Face Width:**

0.781 inches

**Counterbore Depth:**

0.296 inches both ends

**Counterbore Diameter:**

0.500 inches both ends

**Material:**

Steel comp 1018

**Material Specification:**

Qq-s-633 federal specification single material response

**Surface Treatment:**

Phosphate

**Surface Treatment Specification:**

-c-16232 military specification single treatment response

**Style Designator:**

Hubless

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300

**Mil-std (military Standard):**

spec.