NSN 3020-00-385-7954

Helical Gear - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3020-00-385-7954

Body Style:
Webbed, solid
Spline Quantity:
10 both ends
Pitch Diameter:
6.8330 inches
Teeth Quantity:
54
Bore Style:
Straight spline both ends
Hardness Rating:
33.0 rockwell c and 35.0 rockwell c
Outside Diameter:
7.0833 inches
Nominallength:
1.188 inches
Teeth Type:
Single helix
Tooth Form:
Standard
Tooth Direction:
Right
Pressure Angle:
14.5000 degrees
Helix Angle:
8.9583 degrees
Distance Between Body Face And Protruding Hub End:
0.032 inches both ends
Face Width:
1.125 inches
Hub Style Designator:
Plain both ends
Hub Diameter:
1.445 inches second end
Special Features:
Spline minor dia. 1.025 in.
Material:
Steel comp 1045 and steel comp 1050 and steel comp 4130 and steel comp 4145
Material Specification:

66 aisi/sae 1045 federal standard 1st material response and 66 aisi/sae 1050 federal standard 2nd material response and qq-s-624 federal specification 3rd material response and qq-s-624 federal specification 4th material response

Surface Treatment:

Phosphate zinc

NSN 3020-00-385-7954

Helical Gear - Page 2 of 2



Surface Treatment Specification:

Mil-c-16232 type 2 military specification single treatment response

Style Designator:

Protruding hubs

Shelf Life:

N/a

Unit Of Measure:

Demilitarization:

No

Fiig:

A27300

Mil-std (military Standard):

Mil-c-16232 spec.