

View Online at <https://aerobasegroup.com/nsn/3020-00-422-8046>

**Pitch Diameter:**

1.8750 inches

**Face Type:**

Straight

**Bore Style:**

W/ keyway both ends

**Hardness Rating:**

56.0 rockwell c and 62.0 rockwell c

**Outside Diameter:**

2.193 inches

**Thread Form Quantity:**

1

**Thread Form Direction:**

Right-hand

**Pressure Angle:**

14.5000 degrees

**Helix Angle:**

4.8500 degrees

**Face Width:**

1.750 inches

**Bore Diameter:**

1.025 inches both ends

**Keyway Width:**

0.250 inches both ends

**Distance From Bore Center To Keyway Bottom:**

0.572 inches both ends

**Material:**

Steel comp 8620

**Material Specification:**

66 federal standard single material response

**Style Designator:**

Hubless

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A27300