

View Online at <https://aerobasegroup.com/nsn/3020-00-448-3473>

**Body Style:**

Plain, solid

**Pitch Diameter:**

3.4999 inches

**Teeth Quantity:**

27

**Bore Style:**

W/ keyway both ends

**Hardness Rating:**

19.0 rockwell c and 26.0 rockwell c

**Outside Diameter:**

3.720 inches

**Teeth Type:**

Single helix

**Tooth Form:**

Standard

**Tooth Direction:**

Left

**Pressure Angle:**

14.5000 degrees

**Helix Angle:**

31.0000 degrees

**Face Width:**

0.875 inches

**Bore Diameter:**

1.500 inches both ends

**Keyway Width:**

0.157 inches both ends

**Distance From Bore Center To Keyway Bottom:**

0.832 inches both ends

**Special Features:**

Stamp timing mark on centerline of tooth 141 degrees 45 min from center line of keyway

**Material:**

Steel comp 1040

**Material Specification:**

66 federal standard single material response and aisi/sae 1040 assn standard single material response

**Style Designator:**

Hubless

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300