

View Online at <https://aerobasegroup.com/nsn/3020-00-478-9875>

**Body Style:**

Plain, solid

**Pitch Diameter:**

1.8000 inches

**Teeth Quantity:**

18

**Bore Style:**

Partial both ends

**Hardness Rating:**

36.0 rockwell c and 44.0 rockwell c

**Outside Diameter:**

1.962 inches

**Nominallength:**

2.4000 inches

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Distance Between Body Face And Protruding Hub End:**

1.350 inches first end

**Face Width:**

0.4400 inches

**Bore Diameter:**

0.500 inches both ends

**Bore Depth:**

1.080 inches both ends

**Counterbore Depth:**

1.150 inches second end

**Counterbore Diameter:**

0.553 inches second end

**Hub Style Designator:**

Plain second end

**Hub Diameter:**

0.685 inches second end

**End Length:**

0.507 inches first end

**End Diameter:**

0.875 inches first end

**First Step Length:**

0.680 inches first end

**First Step Diameter:**

0.935 inches first end

**Second Step Length:**

0.163 inches first end

**Second Step Diameter:**

1.340 inches first end

**Material:**

Steel

**Material Specification:**

Ams6263 assn standard single material response

**Style Designator:**

Protruding hubs

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300