NSN 3020-00-517-1118

Helical Gear - Page 1 of 2



View Online at https://aerobasegroup.com/nsn/3020-00-517-1118

Body Style:
Spoked
Pitch Diameter:
7.0000 inches
Teeth Quantity:
54
Bore Style:
W/ keyway both ends
Hardness Rating:
197.0 brinell standard and 235.0 brinell standard
Outside Diameter:
7.198 inches
Teeth Type:
Single helix
Tooth Form:
Standard
Tooth Direction:
Right
Pressure Angle:
14.5000 degrees
Helix Angle:
39.5167 degrees
Face Width:
1.498 inches
Bore Diameter:
1.250 inches both ends
Keyway Width:
0.251 inches both ends
Distance From Bore Center To Keyway Bottom:
0.746 inches both ends
Hub Style Designator:
Plain both ends
Hub Diameter:
2.000 inches second end
End Length:
0.077 inches first end
End Diameter:
1.937 inches first end
First Step Length:
0.236 inches first end
First Step Diameter:

3.000 inches first end

NSN 3020-00-517-1118

Helical Gear - Page 2 of 2



Special Features:

3800 psi min tensile strength,	0.094 in. By 30 degrees	s chamfer @on bor	e 1st end,	@keyway 7	degrees 26	@min 15 sec cv	v from center line
of gear spoke to centerline of	keyway, timing punch n	nark on center of si	pace on op	posite side i	from turned d	own hub	

Material:

Steel

Style Designator:

Flush hub

Shelf Life:

N/a

Unit Of Measure:

--

Demilitarization:

No

Fiig:

A27300