

View Online at <https://aerobasegroup.com/nsn/3020-00-528-1370>

Attachment Method:

Mounting hole

Teeth Quantity:

27

Pitch Radius:

5.4500 inches

Hardness Rating:

30.0 rockwell c and 38.0 rockwell c

Mounting Hole Type And Quantity:

3 plain axially through body, first end and 2 plain axially through body, first end

Tooth Form:

Standard

Pressure Angle:

20.0000 degrees

Body Recess Depth:

0.505 inches first end

Face Width:

0.760 inches

Outside Radius:

5.514 inches

Precision Classification:

Quality number 10

Arc Length:

8.650 inches

Mounting Hole Diameter:

0.285 inches axially through body, first end and 0.030 inches axially through body, first end

Bolt Hole Circle Diameter:

3.912 inches axially through body, first end and 4.125 inches axially through body, first end

Special Features:

Bottom flange 0.255 in thick for mtg holes

Material:

Steel

Material Specification:

Qq-s-626, comp 8620 federal specification single material response or qq-s-624, cond normalized federal specification single material response

Style Designator:

Hubless, recessed body

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

A27300