

View Online at <https://aerobasegroup.com/nsn/3020-00-528-1370>

**Attachment Method:**

Mounting hole

**Teeth Quantity:**

27

**Pitch Radius:**

5.4500 inches

**Hardness Rating:**

30.0 rockwell c and 38.0 rockwell c

**Mounting Hole Type And Quantity:**

3 plain axially through body, first end and 2 plain axially through body, first end

**Tooth Form:**

Standard

**Pressure Angle:**

20.0000 degrees

**Body Recess Depth:**

0.505 inches first end

**Face Width:**

0.760 inches

**Outside Radius:**

5.514 inches

**Precision Classification:**

Quality number 10

**Arc Length:**

8.650 inches

**Mounting Hole Diameter:**

0.285 inches axially through body, first end and 0.030 inches axially through body, first end

**Bolt Hole Circle Diameter:**

3.912 inches axially through body, first end and 4.125 inches axially through body, first end

**Special Features:**

Bottom flange 0.255 in thick for mtg holes

**Material:**

Steel

**Material Specification:**

Qq-s-626, comp 8620 federal specification single material response or qq-s-624, cond normalized federal specification single material response

**Style Designator:**

Hubless, recessed body

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fiig:**

A27300