

View Online at <https://aerobasegroup.com/nsn/3020-00-528-7128>

**Body Style:**

Plain, solid

**Pitch Diameter:**

4.6620 inches

**Teeth Quantity:**

36

**Bore Style:**

W/ keyway both ends

**Hardness Rating:**

29.0 rockwell c and 32.0 rockwell c

**Outside Diameter:**

4.866 inches

**Teeth Type:**

Single helix

**Tooth Form:**

Standard

**Tooth Direction:**

Left

**Pressure Angle:**

14.5000 degrees

**Helix Angle:**

39.5167 degrees

**Face Width:**

1.374 inches

**Bore Diameter:**

2.808 inches both ends

**Keyway Width:**

0.377 inches both ends

**Distance From Bore Center To Keyway Bottom:**

1.597 inches both ends

**Special Features:**

P0.188 in. By 45 degrees chamfer one end of bore, two puller @holes 0.375-16 unc 2b thd located on 3.438 in. Diameter bolt circle, center punch for timing on center of tooth on centerline of keyway on opposite side from chamfer

**Material:**

Steel comp 3140

**Material Specification:**

Sae 3140 assn standard single material response

**Style Designator:**

Hubless

**Shelf Life:**

N/a

**Unit Of Measure:**

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**Demilitarization:**

No

**Fig:**

A27300