

View Online at <https://aerobasegroup.com/nsn/3020-00-541-1590>

Groove Depth:

0.422 inches

Groove Width:

Between 0.365 inches and 0.385 inches

Outside Diameter:

4.000 inches

Overall Length:

2.375 inches

Keyway Width:

Between 0.251 inches and 0.256 inches

Bore Diameter:

0.8750 inches

Bore Length:

1.313 inches

Distance From Center Of Bore To Bottom Of Keyway:

0.555 inches

V Groove Angle In Deg:

36.0

Material And Location:

Iron, cast, qq-i-652, class 30

Face Width:

2.094 inches

Design Form:

Webbed

Bore Type:

Straight

Bearings:

Not included

Groove Quantity:

4

Counterbore Feature:

Not included

Keying Facility:

Included

Keying Facility Type:

Keyway

Split Hub Feature:

Not included

Web/spoke Relationship To Face Centerline:

Offset

Lightening Hole:

Not included

Integral Cooling Vane:

Included

Groove Shape:

V

Bore Feature:

Included

Hub End Outside Diameter And Location:

1.500 inches both ends

Distance From Outside Flange/rim To Hub End And Location:

1.063 inches aa end and 0.281 inches bb end

Special Features:

Bore, face and hub ends to have 0.125 microinch rms finish

Quantity:

1

Surface Treatment:

Phosphate

Style Designator:

Webbed or spoked

Surface Treatment:

Phosphate

Shelf Life:

N/a

Unit Of Measure:

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Demilitarization:

No

Fig:

T353-a